



TECHNICAL DATA

Flection Modulus	146 cm ³
Minimum Outside Diameter	10 mm - 1/8" Gas
Maximum Shaft Speed	1 rpm
Maximum Center Line Radius (CLR)	800 mm
Minimum Center Line Radius (CLR)	36 mm
Power	15 kW
Voltage Requirement	200 / 400 V 3PH / 50 - 60 Hz
Weight	2700 Kg
Dimensions (L x W x H)	1000 x 1475 x 1900 mm

TOP BENDER
TB180



	MAXIMUM CAPACITY	TB180
	Gas tubes	6" Gas x 7.11
	Standard Steel tubes	150 x 9 mm
	Furniture tubes	150 x 9 mm
	Hydraulic Steel ST35	168.3 x 8.5 mm
	Stainless Steel AISI 304 - 316	141.3 x 6.55 mm
	Stainless Steel AISI 308 (food industry)	141.3 x 6.55 mm
	Soft Brass	168.3 x 9 mm
	Hard Copper & Aluminium	168.3 x 9 mm
	Soft Copper	168.3 x 9 mm
	Conduit tubes	141.3 x 8 mm
	Mepla, Geberit and similar tubes	150 x 6 mm
	Mild Steel (EN: S275JO)	110 mm
	Mild Steel (EN: S275JO)	120 x 60 mm
	Mild Steel (EN: S275JO)	140 x 70 x 12 mm
	Mild Steel (EN: S275JO)	140 x 140 x 6 mm
	Mild Steel (EN: S275JO)	90 x 90 mm
	Mild Steel (EN: S275JO)	120 x 120 x 10 mm
	Mild Steel (EN: S275JO)	120 x 120 x 8 mm