

HAN'S LASER

HBS1631 CNC Press Brake



Only \$112,200 + GST



The HAN's HBS1631 Press Brake is your high accuracy, simple operation, economical metal bending solution. With 5-Axis (Y1, Y2, X, R, Crowning) and FAGOR brand optical grating scales to measure the position of the moving rams. Finessler light safety system following top tool, sheetmetal guards on sides and rear gate, all with microswitch interlocks and emergency stop foot pedal. Our stock HSB1631 machine includes a DELEM 15" touchscreen controller and Euro style quick release top tool clamps.



- Controller- DELEM DA-58T
- 15" display Touchscreen
- Easy to operate
- 2D graphical showing operator when to flip or turn the product
- Create profiles with finger draw
- Punch and die memory

HSB1631 Specifications	
Working Area	3100mm x 2700mm between frames x 160T
Throat/Stroke	Throat - 410 mm/Stroke 235mm
Bending axis	Y rapid approach speed 180mm/sec Y bending speed 14mm/sec Y rapid return speed 180mm/sec
Hydraulics/pump	Rexroth Servo Proportional Valve 13.2kW servo pump motor
Front sheet supports	2 x manually sliding front sheet supports